

Soil State Dependency of Carbonation for Rapid Strength Improvement

SK Belal Hossen, EI¹, Aaron P. Gallant, PhD, PE² and Warda Ashraf, PhD³

¹Graduate student, Civil and Environmental Engineering, University of Maine, Orono, Maine, USA. e-mail: sk.hossen@maine.edu; ²Assistant Professor, Civil and Environmental Engineering, University of Maine, Orono, Maine USA. e-mail: aaron.gallant@maine.edu; ³Assistant Professor, Department of Civil Engineering, Center for Advanced Construction Materials (CACM), University of Texas at Arlington, Texas, USA. e-mail: warda.ashraf@uta.edu

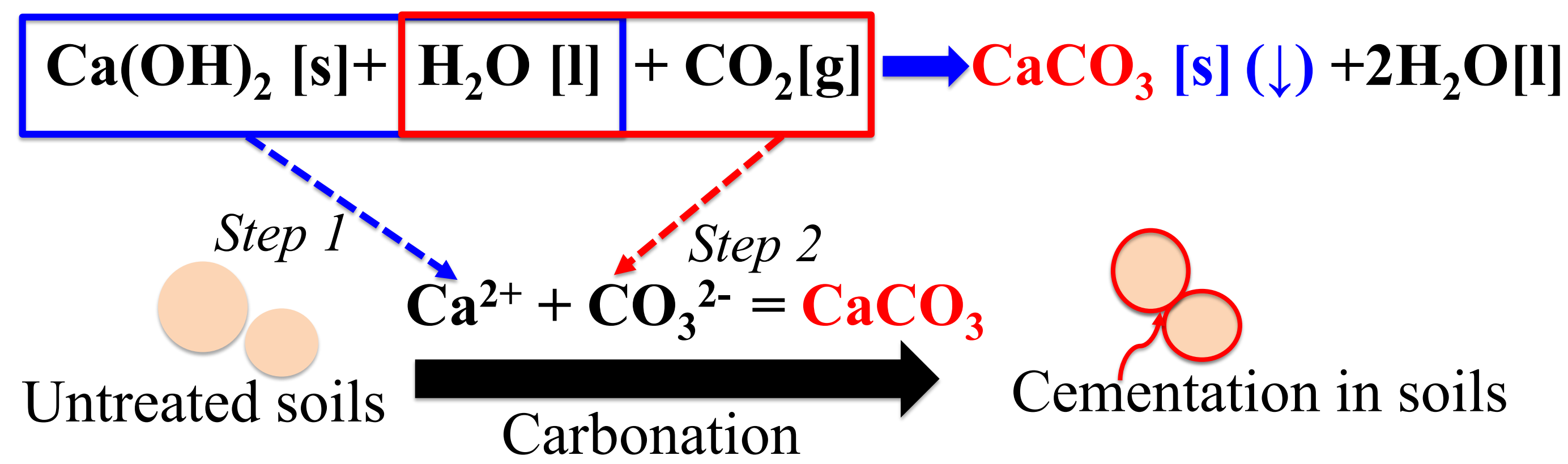
1. Motivation/Background

- ❖ Advance novel methods to generate rapid gains in strength for soil improvement—which may be applied to new and/or existing infrastructure
- ❖ Potential to reduce construction costs and schedule (e.g. conventional lime stabilization via pozzolanic reaction is slow)
- ❖ Use materials and waste byproducts that reduce the high carbon footprint imposed by industry (e.g. cement/lime production involves high energy consumption and CO₂ gas emissions)

2. Accelerated soil carbonation—a more sustainable approach

Reaction mechanism for soil strength improvement

- ❖ Introducing CO₂ gas into soil in presence of water and alkaline
- ❖ Most often soil is alkali deficient which requires to add any alkaline source [e.g. lime, Ca(OH)₂] with soil before carbonation



Note: s=solid, l=liquid, aq=aqueous=dissolved in water, g=gas, ↓=deposited

Potential benefits

- ❖ Utilize waste CO₂ gas captured from industry and production of lime itself to enhance sustainability (i.e. carbon sequestration)
- ❖ Rapid soil stabilization (i.e. reduction in construction cost and time)

3. Laboratory investigation

Objectives

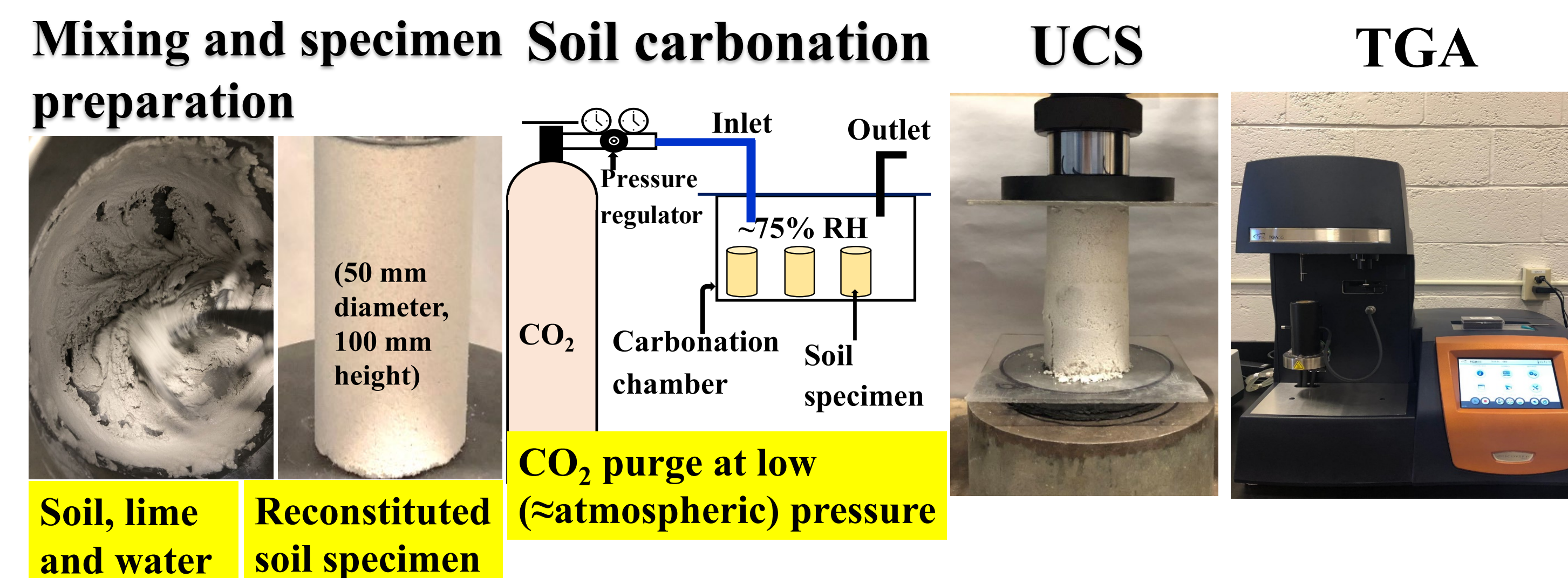
- ❖ Understand the relative influence of initial water content and density/void ratio on strength and binder formation (degree of carbonation) of lime mixed granular soils

Soil type: **Sand**; Lime content: **10% (by weight)**; Carbonation time: **3-120 hours**

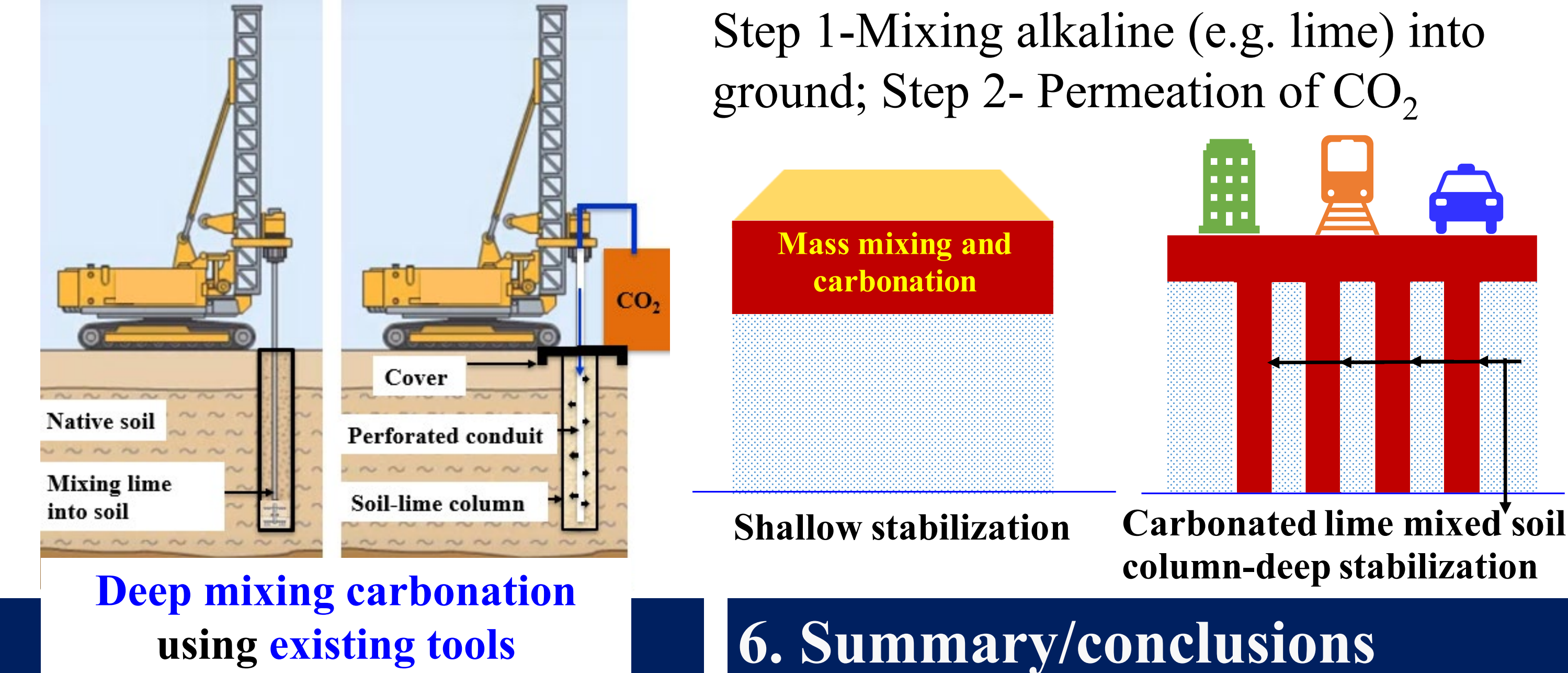
Testing

- ❖ Unconfined compressive strength (UCS)
- ❖ Thermogravimetric analyses (TGA)

4. Methodology

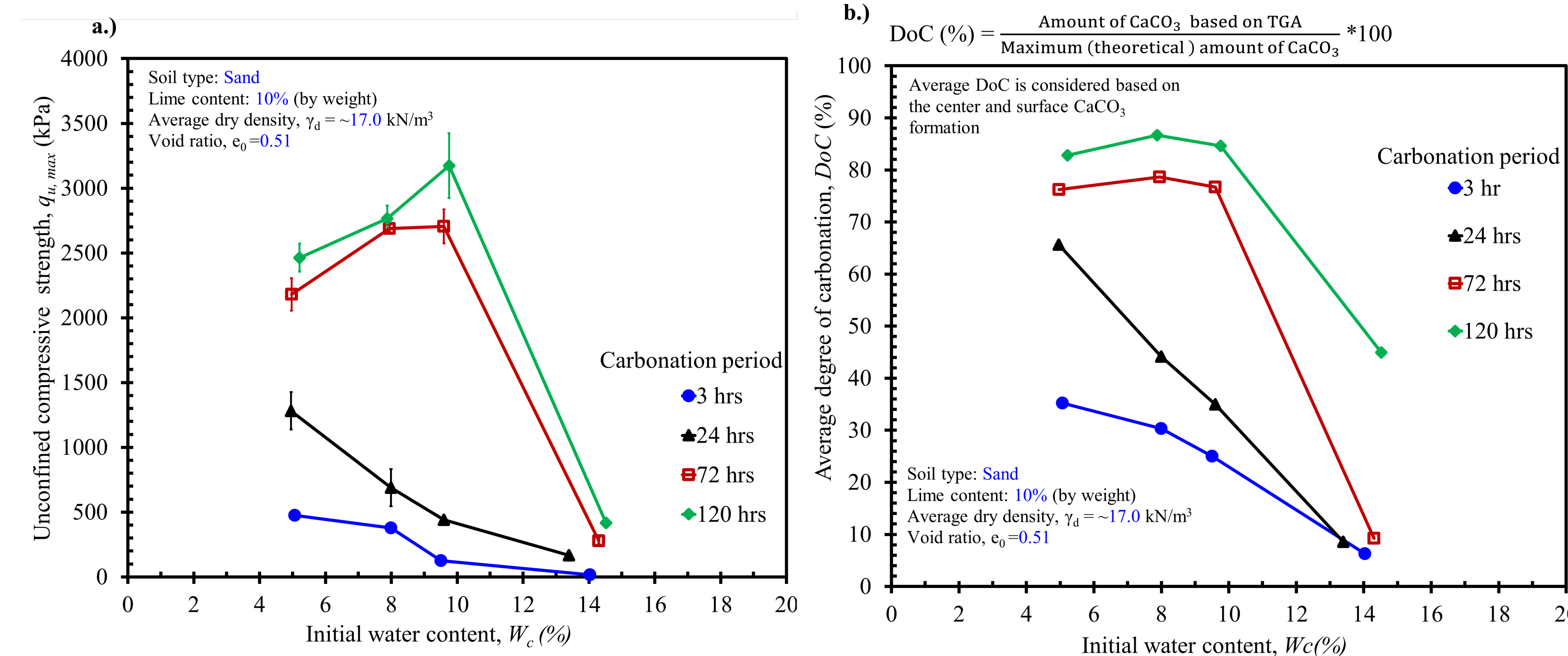


7. Possible field implementation and application

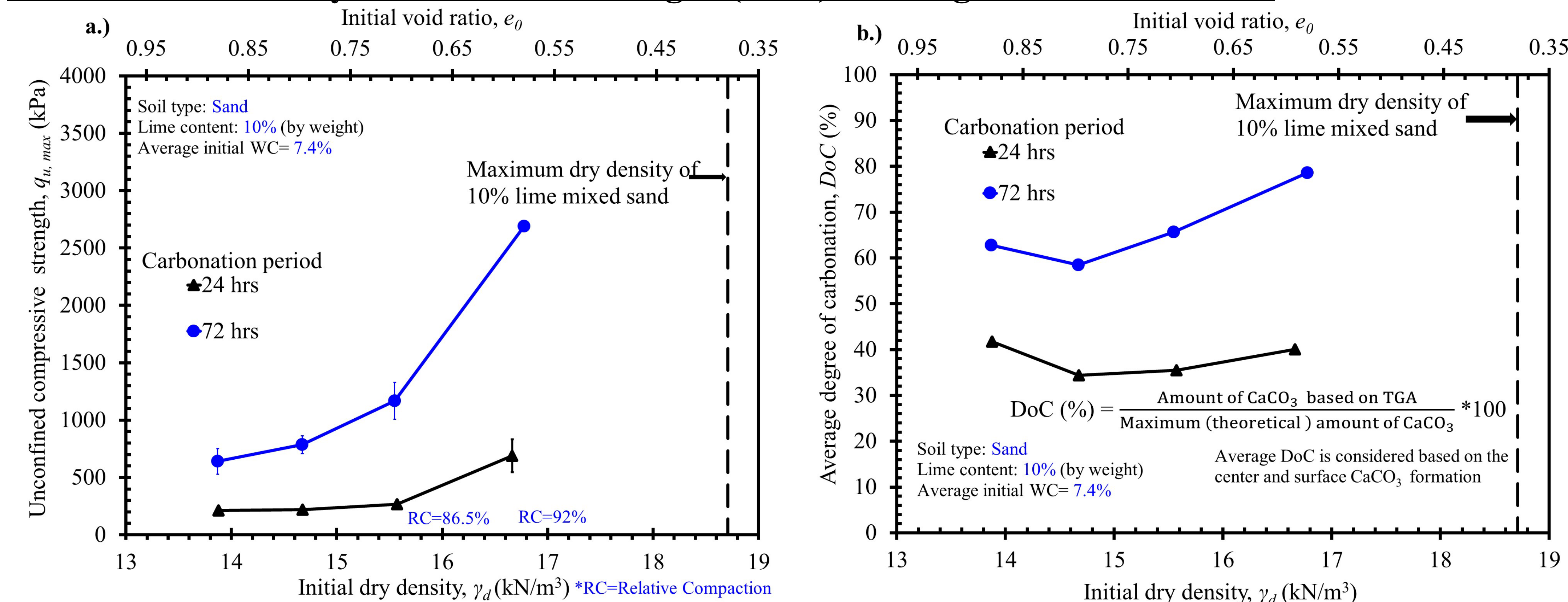


5. Results

5.1 Effects of water content on strength (UCS) and degree of carbonation



5.2 Effects of density/void ratio on strength (UCS) and degree of carbonation



6. Summary/conclusions

- ❖ Accelerated carbonation of lime mixed granular soils at low pressure is an emerging alternative for rapid stabilization of soils.
- ❖ Rate of carbonation and strength improvement is dependent on initial state of soil such as water content and density/void ratio for a particular lime content
- ❖ Degree of carbonation (DoC) is strongly correlated with initial WC. The strength in general increases with increasing DoC, and maximum UCS as high as **3 MPa** is achieved with DoC **80%**.
- ❖ Strength of carbonated soil at constant WC is highly dependent on initial density. The UCS is reduced by more than 50% when density of lime mixed sand is decreased by 10% (i.e. 16.8 to 15.6 kN/m³)

Acknowledgement

Funding for this research is provided by the Transportation Infrastructure Durability Center at the University of Maine under grant 69A3551847101 from the U.S. Department of Transportation's University Transportation Centers Program.